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Š.	Through continual learning, we constantly improve the defenses that protect us from the errors all of us can make	
	1	We all make errors – it's a matter of when, not if
	2	These errors follow a recurring pattern, and are predictable and manageable
	3	Curiosity drives us to examine our practices and learn from our errors
	4	As employees, we are the solution, not the problem
	5	Excellence is not the absence of failure, but the presence of process and defenses

Core HPI Concepts Questioning Attitude Errors Defenses Critical Steps Drift