HUMAN PERFORMANCE IMPROVEMENT / HPI MINUTE

Through continual learning, we constantly improve the defenses that protect us from the errors all of us can make	
1	We all make errors – it's a matter of when, not if
2	These errors follow a recurring pattern, and are predictable and manageable
3	Curiosity drives us to examine our practices and learn from our errors
4	As employees, we are the solution, not the problem
5	Excellence is not the absence of failure, but the presence of process and defenses

